



Follow the below instructions to get the most out of your chain & make it last longer

- Use only Alloy Chain rated for Overhead Lifting (ie G80, G100, G120) for Overhead lifting applications.
- Do not overload. Know working load limits and load weight of chain; overloading can lead to rapid wear, stretching and sling failure that may cause serious injury or property damage.
- All attachments and accessories are designed for use with the appropriate size chain. Always make sure that the attachment is at least equal to the strength of the chain.
- Inspect the chain before lifting to remove all twists, knots and kinks.
- Avoid impact loading because loads that are jerked suddenly when picked up, can impose tension on the chain over the actual load weight which may cause sling damage.
- Keep chain away from heat.
- If storing for long periods of time, oil the chain before storage.
- Remove dirt and grit before storage as this can cause wear.
- Do not let chains come in contact with sharp corners of load. Sharp corners without protection may result in bending of links, nicks and gouges.
- Do not add or weld any pieces to the chain other than factory's standard.
- Do not drop or rest loads on chain. This may cause nicking or bending that may result in severe chain damage.
- Overheating may anneal the steel which reduces the working load limit.
- Store chain properly to avoid damage such as nicking, gouging, bending and corrosion which may require repair or replacement.
- Always inspect the chain before and after using it.
- Periodically measure the chain and keep records. Any chain inspected with deformation, elongation, nicks, gouges or breaks must be marked and immediately taken out of service.
- Do not use rusty chains for lifting purposes.

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